



TEST REPORT

Test Report # 18W-003933 Date of Report Issue: November 9, 2018
 Date of Sample Received: June 15, 2018 Pages: Page 1 of 39

CLIENT INFORMATION:

Company: Spector & Co.
 Address: -



SAMPLE INFORMATION:

Description: 32L round duffel with easy access storage and cross body strap
 Assortment: Grey
 Model/style No.: NOMAD MUST HAVES DUFFLE
 SKU No.: BG205
 Factory/Supplier: USB059
 Quantity Submitted: 2
 Country of Distribution: Canada & USA
 Country of Origin: China
 Testing Period: 06/15/2018-06/27/2018,07/04/2018-07/12/2018,08/07/2018-08/09/2018,
 09/26/2018-09/27/2018,11/06/2018-11/09/2018

OVERALL RESULT:

PASS with information

Refer to page 2 for test result summary and appropriate notes.

HANGZHOU ASIAINSPECTION TESTING TECHNOLOGY CO., LTD

Kevin Lee

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 Technical Manager





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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	California Proposition 65, Total Lead in Substrate Materials
PASS	Canadian Consumer Products Containing Lead (Contact with Mouth) Regulation SOR/2010-273 as Amended by SOR/2016-171, Total Lead in Accessible Substrates
PASS	California Proposition 65, Total Cadmium in Substrate Materials
PASS	California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)
PASS	CPSC 16 CFR 1307 Prohibition of Children’s Toys and Child Care Articles Containing Specified Phthalates(DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)
PASS	Client’s Requirement, Phthalates content
PASS	19 CFR 134.11, Country of Origin
PASS	Uniform Packaging and Labeling Regulation
PASS	Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin
PASS	Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling
PASS	Consumer Packaging and Labeling Act (R.S., 1985, c. C-38)
PASS	Textile Labeling Act and Textile Labelling and Advertising Regulations- Labeling Review
PASS	Color Fastness to Crocking
PASS	Color Fastness to Water
PASS	Color Fastness to Light
Refer to Detailed Results	Dimensions
Refer to Detailed Results	The capacity in liters for bag
Refer to Detailed Results	Article Weight
PASS	Defects
PASS	Workmanship
PASS	SOR/2016-194 and Method F01 Flammability of Textile Products
Refer to Detailed Results	Fabric Weight Per Unit Area
PASS	Tensile Strength
PASS	Tearing Strength





TEST REPORT

Test Report # 18W-003933
Date of Sample Received: June 15, 2018

Date of Report Issue: November 9, 2018
Pages: Page 3 of 39

PASS	Bursting Strength
PASS	Seam Strength
PASS	Abrasion Resistance
PASS	Pilling Resistance
PASS	Zipper Strength
PASS	Zipper Operability
PASS	Water Repellency-Spray Test
PASS	Water Resistance –Rain Test
Refer to Detailed Results	Fiber Content
PASS	Client’s Requirement for Static Load Test





DETAILED RESULTS:

California Proposition 65, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	21	31	30	57	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)

Remark:

The specification is quoted from client’s requirement.





DETAILED RESULTS:

Canadian Consumer Products Containing Lead (Contact with Mouth) Regulation SOR/2010-273 as Amended by SOR/2016-171, Total Lead in Accessible Substrates

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	21	31	30	57	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)





DETAILED RESULTS:

California Proposition 65, Total Cadmium in Substrate Materials

Test Method: ASTM F963-17 Clause 8.3.1
Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Cadmium (Cd)	ND	ND	ND	ND	ND	75
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Remark:

The specification is quoted from client’s requirement.



**DETAILED RESULTS:****California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)**

Test Method: CPSC-CH-C1001-09.3
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	5	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	---	---	1000
Conclusion		PASS	---	---	

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Remark:

The specification is quoted from client's requirement.



**DETAILED RESULTS:****CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)**

Test Method: CPSC-CH-C1001-09.3(Modified), In-House Method

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	5	---	---	---	Limit (mg/kg)	
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	---	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	---	---	---	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	---	---	---	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	---	---	---	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	---	---	---	1000
Conclusion		PASS	---	---	---	

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)



**DETAILED RESULTS:****Client's Requirement, Phthalates content**

Test Method: CPSC-CH-C1001-09.3
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.	5	---	---	---	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	---	---	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	---	---	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	---	---	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	---	---	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	---	---	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	---	---	1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	---	---	1000
Diethyl phthalate (DEP)	84-66-2	ND	---	---	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	---	---	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	---	---	1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	---	---	1000
Conclusion		PASS	---	---	

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Remark:

The specification is quoted from client's requirement.





DETAILED RESULTS:

19 CFR 134.11, Country of Origin

Specimen No.	6	
Test	Observation	Conclusion
Country of Origin	Present on label	PASS

Uniform Packaging and Labeling Regulation

Specimen No.	6	
Test	Observation	Conclusion
Declaration of Identity	The packaging contains the declaration of identity	PASS
Declaration of Responsibility	The packaging contains the declaration of responsibility	PASS





DETAILED RESULTS:

Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin

Specimen No.	6	
Section	Requirement	Conclusion
2	Present on label	PASS

Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling

Specimen No.	6	
Clause	Test	Conclusion
c.C-11	French Labeling	PASS

Consumer Packaging and Labeling Act (R.S., 1985, c. C-38)

Specimen No.	6	
Section	Requirement	Conclusion
10	Place of Manufacture	PASS





DETAILED RESULTS:

Textile Labeling Act and Textile Labelling and Advertising Regulations- Labeling Review

Test Method: R.S.C., 1985, c. T-10& C.R.C., c. 1551, Visual Check.

Specimen No.		6
Test Parameters	Observation	Result
1. Fibre Content		
Every fibre which is present in an amount of 5 percent or more by mass must be declared on the label using its generic name. Exceptions apply where the article contains unknown or undetermined fibres. Additional requirements apply when reclaimed fibres are present. And if the textile article contains trimming or findings other labelling requirements or alternatives exist.	Comply with the requirement	Pass
Every fibre which is present in an amount of less than 5 percent by mass must be declared on the label using its generic name or the term, "other fibre". Special exceptions to this requirement exist for elastic yarns, reinforcement yarns and ornamentation.	N/A	N/A
In conjunction with the generic name, the amount of each fibre must be declared on the label as a percentage of the total fibre mass of the article or its components	Comply with the requirement	Pass
If the textile article consists of parts or sections differing in fibre content, each part or section must be declared on the label in a sectional disclosure. Sectional disclosures are also required for paddings or fillings, such as those used in pillows for beds or those added for warmth, linings and interlinings, as well as for carpets, fabric supported foams and pile, coated or impregnated fabrics.	N/A	N/A
2. Bilingual Requirement		
All fibre content information on the label must be bilingual, except in areas where only one official language is used in consumer transactions	Comply with the requirement	Pass
3. Dealer Identity		
The dealer identity (business name and address) must be displayed on the label. Alternatively, a dealer in Canada may use a CA identification number.	Comply with the requirement	Pass



*The test result(s) and conclusion(s) in this report relate to the sample(s) tested as described herein.
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Specimen No.		6
Test Parameters	Observation	Result
4. Country Of Origin		
If the article or any fabric or fibre therein is imported, Country of origin must be displayed on the label.	Comply with the requirement	Pass
5. Form And Application Of Labels		
The form of a label must ensure that the information contained on the label is factual, legible and accessible to the prospective consumer at the time of purchase.	Comply with the requirement	Pass
Depending on the type of article being labelled, either a permanent or non-permanent label must be applied to a consumer textile article. Special requirements exist for prepackaged articles and labelling alternatives exist for home-crafted articles. Exceptions to this requirement exist for custom-made articles, such as a tailored suit or a carpet cut to the customer's specification.	Comply with the requirement	Pass
Conclusion		PASS

Color Fastness to Crocking

Test Method: AATCC 8-2016

Specimen No.	6-Shell	6-Lining	6-Side mesh	Client's requirement (Grade)
Items	Result (Grade)	Result (Grade)	Result (Grade)	
Dry staining	4.5	4.5	4.5	Min. 4.0
Wet staining	4.5	4.5	4.5	Min. 2.5
Conclusion	PASS	PASS	PASS	-

Specimen No.	6-Tape	Client's requirement (Grade)
Items	Result (Grade)	
Dry staining	4.0	Min. 4.0
Wet staining	4.5	Min. 2.5
Conclusion	PASS	-

Remark: Grey Scale rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.



**DETAILED RESULTS:****Color Fastness to Water**

Test Method: AATCC 107-2013

Specimen No.	6-Shell	6-Lining	6-Side mesh	Client's requirement (Grade)
Items	Result (Grade)	Result (Grade)	Result (Grade)	
Change in shade	4.5	4.5	4.5	Min. 4.0
Staining on multi-fiber stripe				
-Acetate	4.5	4.0	4.5	Min. 3.5
-Cotton	4.5	4.5	4.5	Min. 3.5
-Nylon	4.5	3.5	4.5	Min. 3.5
-Polyester	4.5	4.5	4.5	Min. 3.5
-Acrylic	4.5	4.5	4.5	Min. 3.5
-Wool	4.5	4.0	4.5	Min. 3.5
Conclusion	PASS	PASS	PASS	-

Specimen No.	6-Tape	Client's requirement (Grade)
Items	Result (Grade)	
Change in shade	4.5	Min. 4.0
Staining on multi-fiber stripe		
-Acetate	4.0	Min. 3.5
-Cotton	4.0	Min. 3.5
-Nylon	3.5	Min. 3.5
-Polyester	4.0	Min. 3.5
-Acrylic	4.0	Min. 3.5
-Wool	4.0	Min. 3.5
Conclusion	PASS	-

Remark: Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.





DETAILED RESULTS:

Color Fastness to Light

Test Method: AATCC 16.3-2014; Option 3; Xenon Arc Lamp.

Specimen No.	6-Shell	Client's requirement (Grade)
Items	Result (Grade)	
After 20 AFU Change in shade	4.0	Min. 4.0
Conclusion	PASS	-

Remarks: Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.





DETAILED RESULTS:

Dimensions

Test Method: IHTM, Standard Measure;

Specimen No.	6	Client's requirement
Items	Result (inch)	
Diameter	10 1/2	N/A
Height	20 1/4	
Conclusion	Information only	-

The capacity in liters for bag

Test Method: IHTM, Standard Measure;

Specimen No.	6	Client's requirement
Items	Result (liter)	
Capacity	30.1	N/A
Conclusion	Information only	-



**DETAILED RESULTS:****Article Weight**

Test Method: IHTM 010

Specimen No.	6	Client's requirement
Items	Result	
(g/piece)	563	N/A
Conclusion	Information only	-

Defects

Test Method: ASTM D3990 - 12(2016); Visual Examination

Specimen No.	6	Requirement
Item	Result	
Observation	No major defect	Visual examination to verify noticeable defects (such as missing components, obvious knitting /weaving defects, improper functioning component).
Conclusion	PASS	





DETAILED RESULTS:

Workmanship

Test Method: IHTM; Visual Examination

Specimen No.	6	Requirement
Item	Result	
Observation	No major poor workmanship	<p>Visual examination to verify noticeable poor Workmanship (such as:</p> <p>Poor sewing: Broken seam Missing stitches or Skipped / Uneven /wave stitches or stitched holes on visible area. Insecure back stitches / Uneven stitch tension / Needle chewing Misaligned seam.</p> <p>Poor riveting metal eyelet or other metal parts</p> <p>Dirty / Glue/ Scratch / Wrinkle / Pen Mark / Oil Stain / Water Stain</p> <p>The inside hiding thread expose.</p> <p>Poor electro-plating or spraying on handle metal plate Obvious Scratched mark on extendable handle or metal plate</p> <p>Fabric , webbing band or strap getting discoloration</p>
Conclusion	PASS	-





DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	6-Shell				Client's requirement
Preliminary Tests	<u>Fabric Surface</u>	Smooth	<u>Test Specimen Direction</u>	Face Length	
Items	Result				
	<u>As Received</u>		<u>After Dry-cleaning and Laundering*</u>		
	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>	
(1)	-	DNI	-	DNI	>3.5s
(2)	-	DNI	-	DNI	
(3)	-	DNI	-	DNI	
(4)	-	DNI	-	DNI	
(5)	-	DNI	-	DNI	
(6)	-	DNI	-	DNI	
(7)	-	DNI	-	DNI	
(8)	-	DNI	-	DNI	
(9)	-	DNI	-	DNI	
(10)	-	DNI	-	DNI	
Conclusion	PASS				

* Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50°C and tumble dry on the normal setting.

Burn Code Description:

DNI = Did not ignite;





DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	6-Lining				Face Length
Preliminary Tests	<u>Fabric Surface</u>	Smooth	<u>Test Specimen Direction</u>		
Items	Result				Client's requirement
	<u>As Received</u>		<u>After Dry-cleaning and Laundering*</u>		
	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>	
(1)	12.0	BB	11.4	BB	>3.5s
(2)	11.7	BB	11.0	BB	
(3)	11.7	BB	10.7	BB	
(4)	11.0	BB	11.9	BB	
(5)	12.3	BB	12.1	BB	
(Avg.)	11.7	BB	11.4	BB	
Conclusion	PASS				

* Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50°C and tumble dry on the normal setting.

Burn Code Description:

BB = Base burns;





DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	6-Side mesh				Client's requirement	
Preliminary Tests	<u>Fabric Surface</u>	Smooth	<u>Test Specimen Direction</u>			Face Length
Items	Result					
	<u>As Received</u>		<u>After Dry-cleaning and Laundering*</u>			
	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>		
(1)	-	IBE	-	IBE	>3.5s	
(2)	-	IBE	-	IBE		
(3)	-	IBE	-	IBE		
(4)	-	IBE	-	IBE		
(5)	-	IBE	-	IBE		
(6)	-	IBE	-	IBE		
(7)	-	IBE	-	IBE		
(8)	-	IBE	-	IBE		
(9)	-	IBE	-	IBE		
(10)	-	IBE	-	IBE		
Conclusion	PASS					

* Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50°C and tumble dry on the normal setting.

Burn Code Description:

IBE = Ignited but extinguished;



**DETAILED RESULTS:****SOR/2016-194 and Method F01 Flammability of Textile Products**

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	6-Inner mesh				
Preliminary Tests	<u>Fabric Surface</u>	Smooth	<u>Test Specimen Direction</u>		Face Length
Items	Result				Client's requirement
	<u>As Received</u>		<u>After Dry-cleaning and Laundering*</u>		
	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>	
(1)	16.9	BB	16.9	BB	>3.5s
(2)	17.4	BB	16.2	BB	
(3)	17.8	BB	16.8	BB	
(4)	16.7	BB	17.6	BB	
(5)	18.2	BB	17.9	BB	
(Avg.)	17.4	BB	17.1	BB	
Conclusion	PASS				

* Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50°C and tumble dry on the normal setting.

Burn Code Description:

BB = Base burns;





DETAILED RESULTS:

Fabric Weight Per Unit Area

Test Method: ASTM D3776/D3776M-09a(R2013),Option C;

Specimen No.	6-Shell	6-Lining	Client's requirement
Items	Result	Result	
(g/m ²)	410	76.1	N/A
(oz/yd ²)	12.1	2.24	N/A
Conclusion	Information only	Information only	-

Tensile Strength

Test Method: ASTM D5034-09(Reapproved 2013); Instron CRE - 1" Grab

Specimen No.	6-Shell	6-Lining	Client's requirement (lbf)
Items	Result (lbf)	Result (lbf)	
Warp	224.5	137.8	Min. 25
Weft	193.5	110.9	Min. 25
Conclusion	PASS	PASS	-





DETAILED RESULTS:

Tearing Strength

Test Method: ASTM D1424-09(R2013) Elmendorf

Specimen No.	6-Shell	6-Lining	Client's requirement (lbf)
Items	Result (lbf)	Result (lbf)	
Warp yarns torn	>14.1	4.4	Min. 1.5
Weft yarns torn	>14.1	4.4	Min. 1.5
Conclusion	PASS	PASS	-

Note:

- (1) Warp test - test in which the warp yarns are torn.
Weft test - test in which the weft yarns are torn.
- (2) The maximum capacity of the tester is 14.1lbf

Bursting Strength

Test Method: ASTM D3786/D3786M-13; Mullen Bursting Tester

Specimen No.	6-Side mesh	Client's requirement (P.S.I.)
Items	Result (P.S.I.)	
Bursting Strength	160	Min. 40
Conclusion	PASS	-





DETAILED RESULTS:

Seam Strength

Test Method: with reference to ASTM D 1683/D1683M-11a; Instron CRE

Specimen No.	6	Client's requirement (lbf)
Items	Result (lbf)	
Bottom seam	176.2(S.T.B.)	Min. 25
Conclusion	PASS	-

Remarks: S.T.B. = Sewing Thread Breaks.





DETAILED RESULTS:

Abrasion Resistance

Test Method: ASTM D4966-12^{e1}, Option 1; Martindale Wear & Abrasion Tester; 12kPa Pressure

Specimen No.	6-Shell	Client's requirement (rubs)
Items	Result (rubs)	
End point	>10000	10000
Conclusion	PASS	-

Remarks: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

Pilling Resistance

Test Method: ASTM D3512/D3512M-16; After 30 min. tumbling in Random tumble Pilling Tester

Specimen No.	6-Shell	Client's requirement
Items	Result	
As received Rating	4.5	Min. 3.5
Conclusion	PASS	-

Remarks: Pilling Rating

- 5 No pilling
- 4 Slight pilling
- 3 Moderate pilling
- 2 Severe pilling
- 1 Very severe pilling





DETAILED RESULTS:

Zipper Strength

Test Method: ASTM D2061-07(R2013); type: LM

Specimen No.	7-Silver zipper	
Items	Result	Client's requirement
Chain Crosswise Strength Test (lbf)	116.8(Elements separate)	Min. 80
Element Pull-Off Test (lbf)	21.8(Elements pull off)	Min. 11
Element Slippage Test (lbf)	21.8(Elements pull off)	Min. 9
Resistance to Pull-Off Slider Pull (lbf)	66.4(Puller Pull Out)	Min.35
Resistance to Twist of Pull and Slider Test Clockwise (lb. inch) Counter-Clockwise (lb. inch)	>6.0 >6.0	Min.4
Conclusion	PASS	

Zipper Operability

Test Method: ASTM D2062-03(R2014)

Specimen No.	7- Silver zipper	
Items	Result	Client's requirement
Chain opening (lbf)	0.6	Max. 2
Chain closing (lbf)	0.5	Max. 2
Conclusion	PASS	

Remark: It is noted that a specific sampling plan is laid down per ASTM D2061-07(R2013) & ASTM D2062-03(R2014). The above results for Zipper Strength & Zipper Operability are drawn on the 6 of tested specimens, based on the request from the applicant.



**DETAILED RESULTS:****Zipper Strength**

Test Method: ASTM D2061-07(R2013); type: LM

Specimen No.	8-Black nylon zipper	
Items	Result	Client's requirement
Chain Crosswise Strength Test (lbf)	202.2(Tape break)	Min. 175
Resistance to Pull-Off Slider Pull (lbf)	40.4(Puller pull out)	Min.35
Resistance to Twist of Pull and Slider Test Clockwise (lb. inch) Counter-Clockwise (lb. inch)	4.1 4.2	Min.4
Conclusion	PASS	

Zipper Operability

Test Method: ASTM D2062-03(R2014)

Specimen No.	8- Black nylon zipper	
Items	Result	Client's requirement
Chain opening (lbf)	0.6	Max. 2
Chain closing (lbf)	0.8	Max. 2
Conclusion	PASS	

Remark: It is noted that a specific sampling plan is laid down per ASTM D2061-07(R2013) & ASTM D2062-03(R2014). The above results for Zipper Strength & Zipper Operability are drawn on the 4 of tested specimens, based on the request from the applicant.





DETAILED RESULTS:

Water Repellency-Spray Test

Test Method: AATCC 22-2014; Spray Test – Tested under controlled condition, water temperature: 27±1°C

Specimen No.	6-Shell			Client's requirement
Items	Result			
	Specimen 1#	Specimen 2#	Specimen 3#	
As received Rating	95	95	95	Min. 90
Conclusion	PASS			-

- Remarks: Spray Rating
- 100 No sticking or wetting of specimen face
 - 90 Slight random sticking or wetting of specimen face
 - 80 Wetting of specimen face at spray points
 - 70 Partial wetting of the specimen face beyond the spray points
 - 50 Complete wetting of the entire specimen face beyond the spray points
 - 0 Complete wetting of the entire face of the specimen

Water Resistance –Rain Test

Test Method: AATCC 35-2013; Rain Test-2ft head Pressure; 2-min impact

Specimen No.	6-Shell				Client's requirement
Items	Result				
	Specimen 1#	Specimen 2#	Specimen 3#	Average	
As received Weight of blotter gained (g)	0.0	0.0	0.0	0.0	Max 1.0g
Conclusion	PASS				-



**DETAILED RESULTS:****Fiber Content**

Test Method: AATCC 20-2013

Specimen No.	6- Shell fabric*		
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only

Remark: *: Exclusive of coating

Fiber Content

Test Method: AATCC 20-2013

Specimen No.	6-Lining		
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only





DETAILED RESULTS:

Client's Requirement for Static Load Test

Test Item	Test Method	Requirement	Conclusion
Static Load test	Place the test load on the bag with 50lb for 2 hours.	No damage	PASS





SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Bright silver metal	Lobster clasp
2	Light silver metal	Zipper head
3	Light silver metal	Zipper teeth
4	Silver metal	Doroid
5	White foam	Filler
6	32L round duffel with easy access storage and cross body strap bag	Finished product
7	Metal zipper	Metal zipper
8	Black nylon zipper	Nylon zipper





SAMPLE PHOTO:





SAMPLE PHOTO:





SAMPLE PHOTO:





SAMPLE PHOTO:





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SAMPLE PHOTO:



-End Report-

